

# Original BMW Accessories. Installation Instructions.



## M Performance Manual Transmission Pedal Facing Retrofit

**BMW 6 Series Gran Coupé (F 06)**

**BMW 5 Series Saloon (F 10)**

**BMW 5 Series Touring (F 11)**

**BMW 6 Series Convertible (F 12)**

**BMW 6 Series Coupé (F 13)**

**BMW 1 Series 5-door (F 20)**

**BMW 1 Series 3-door (F 21)**

**BMW 3 Series Saloon (F 30)**

**BMW 3 Series Touring (F 31)**

### Retrofit kit number

35 00 2 232 276 LHD (Left Hand Drive) manual transmission stainless steel pedals  
35 00 2 232 277 RHD (Right Hand Drive) manual transmission stainless steel pedals

### Installation time

The installation time is **approx. 0.5 hours**. This may vary depending on the condition of the car and the equipment in it.

### Important information

These installation instructions are primarily designed for use within the BMW dealership organisation and by authorised BMW service companies.

In any event, the target group for these installation instructions is specialist personnel trained on BMW cars with the appropriate specialist knowledge.

All work must be completed using the latest BMW repair manuals, wiring diagrams, servicing manuals and work instructions, in a rational order, using the prescribed tools (special tools) and observing current health and safety regulations.

**If you experience installation or function problems, restrict troubleshooting to approx. 0.5 hours for mechanical work and 1.0 hour for electrical work.**

To avoid unnecessary extra work and/or costs, send an inquiry straight away to the technical parts support team via the Aftersales Assistance Portal (ASAP).

Quote the following information:

- Chassis number,
- Retrofit kit part number,
- A detailed description of the problem,
- Any work already carried out.

Do not archive the hard copy of these installation instructions since daily updates are provided via ASAP!

## Pictograms



Denotes instructions that draw your attention to dangers.



Denotes instructions that draw your attention to special features.

◀ Denotes the end of the instruction or other text.

## Installation information

All pictures show LHD cars; proceed accordingly on RHD cars.

Bonding surfaces must be cleaned with cleaning agent and must be completely clean, dry and free from grease or dust. The ambient temperature for bonding work must be no lower than 15 °C and no higher than 35 °C.

During installation, the footwell must be protected from dirt and soiling.

Before removing the adhesive film, the installation of the M Performance accelerator pedal should first be tried out in order to avoid any mistakes when installing.

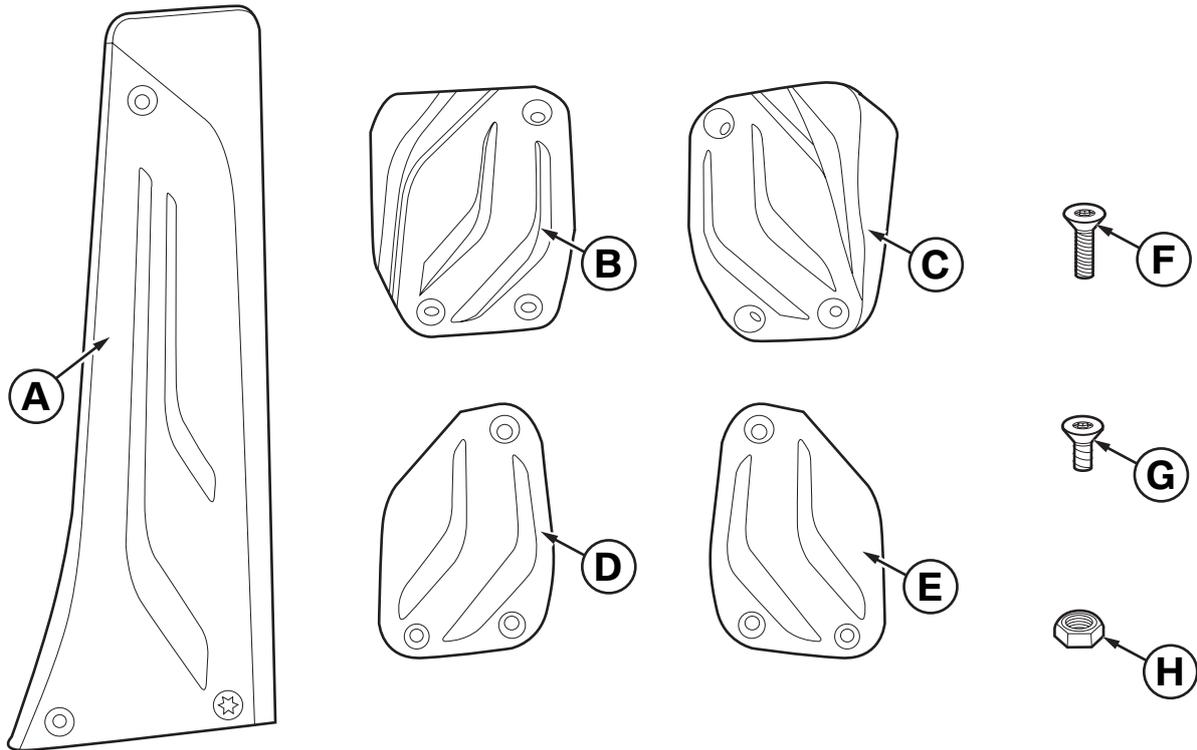
## Special tools required

None

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# 1. M Performance LHD manual transmission pedal facing parts list

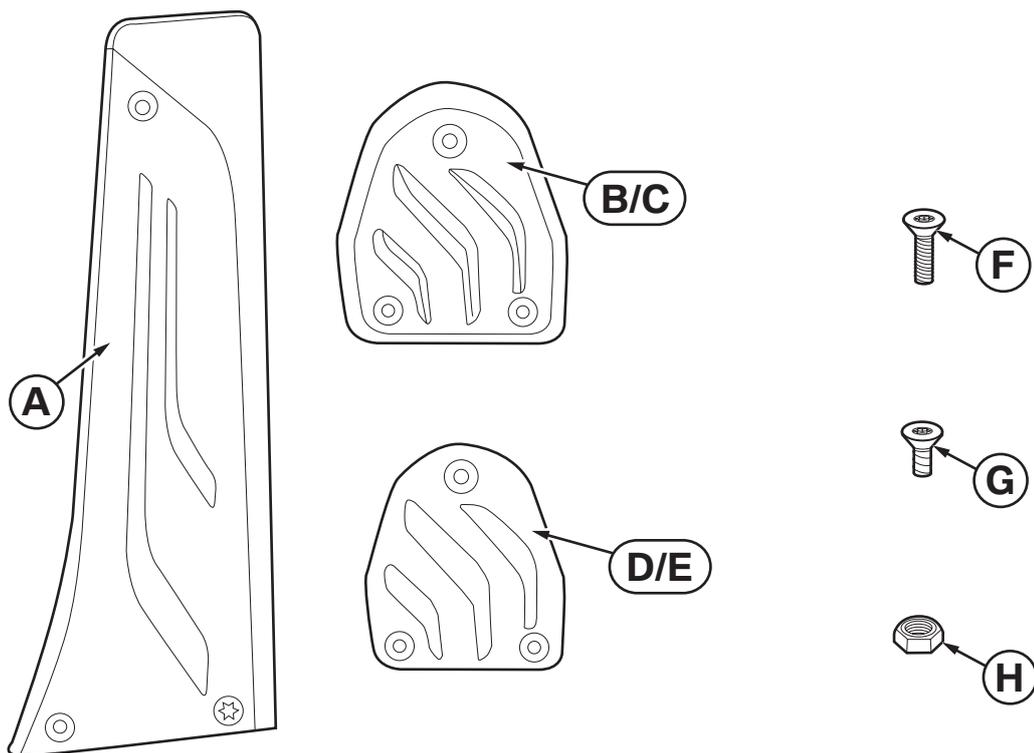


F30 0090 V

## Legend

- A** M Performance accelerator pedal stainless steel facing
- B** M Performance clutch pedal rubber facing
- C** M Performance brake pedal rubber facing
- D** M Performance clutch pedal stainless steel facing
- E** M Performance brake pedal stainless steel facing
- F** Torx screw M4 x 15 (6 x)
- G** Torx screw K4 x 10, self-tapping (2 x)
- H** Self-locking hexagon nut M4 (6 x)

## 2. M Performance RHD manual transmission pedal facing parts list



F30 0101 V

### Legend

- A** M Performance accelerator pedal stainless steel facing
- B** M Performance clutch pedal rubber facing
- C** M Performance brake pedal rubber facing
- D** M Performance clutch pedal stainless steel facing
- E** M Performance brake pedal stainless steel facing
- F** Torx screw M4 x 15 (6 x)
- G** Torx screw K4 x 10, self-tapping (2 x)
- H** Self-locking hexagon nut M4 (6 x)

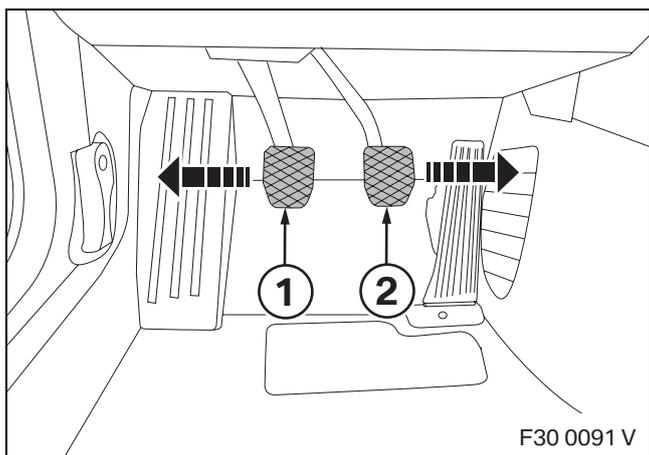
### 3. Preparatory work

The following components must be removed first of all

ISTA No.

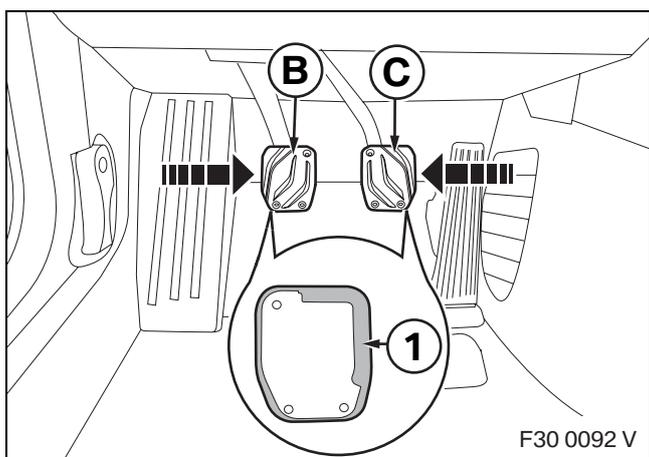
None

#### 4. Installing the M Performance manual transmission pedal facing



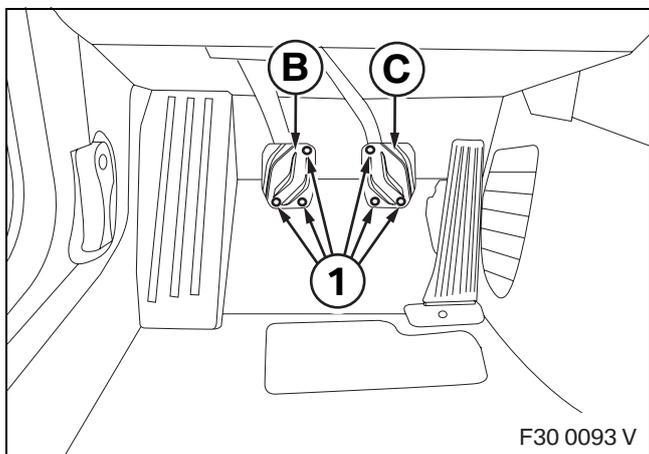
▶ The original facings can be removed from the pedals without the need for any tools. On the clutch pedal (1), slip off the right-hand side and pull the facing to the left. On the brake pedal (2), slip off the left-hand side and pull it to the right. The same essentially applies to the M Performance rubber facings. ◀

Remove the original facings from the clutch pedal (1) and brake pedal (2).



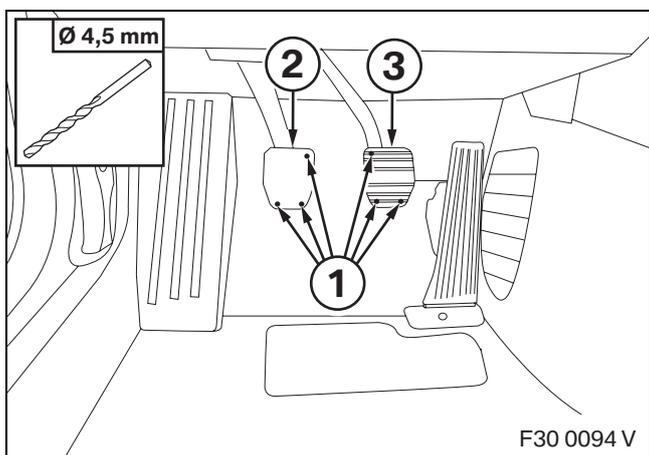
Place M Performance clutch pedal rubber facing **B** and M Performance brake pedal rubber facing **C** on the clutch and brake pedals.

The rubber lug (1) on the facings must be pushed over the pedals.



Transfer the drill holes (1) from M Performance clutch pedal rubber facing **B** and M Performance brake pedal rubber facing **C** using a suitable tool to the pedals.

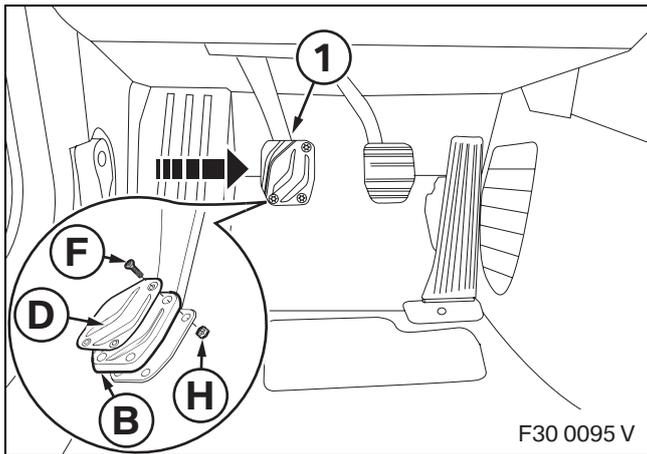
Then remove M Performance clutch pedal rubber facing **B** and M Performance brake pedal rubber facing **C**.



▶ The footwell must be protected with suitable materials against any dirt or soiling. ◀

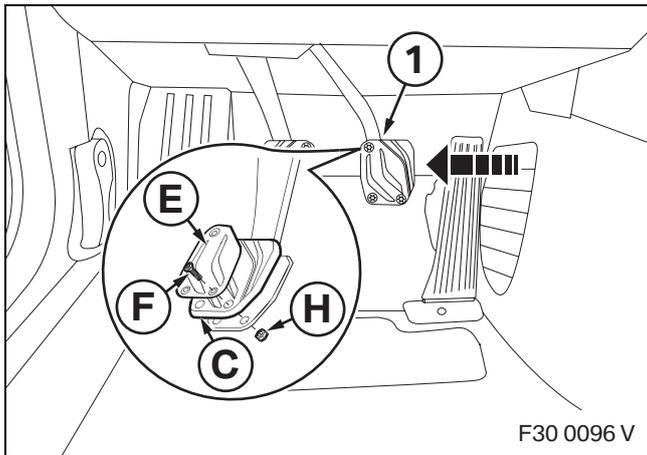
Drill through the marked positions of the drill holes (1) on the clutch pedal (2) and brake pedal (3) with a **4.5 mm diameter** drill bit.

#### 4. Installing the M Performance manual transmission pedal facing



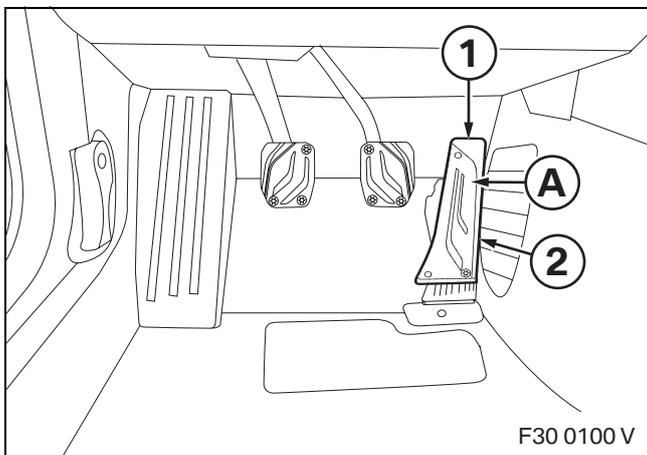
Position M Performance clutch pedal rubber facing **B** on the side and place M Performance clutch pedal stainless steel facing **D** as shown on the clutch pedal (1) and align it appropriately.

Screw Torx screws **F** into place from the front using hexagon nuts **H**.



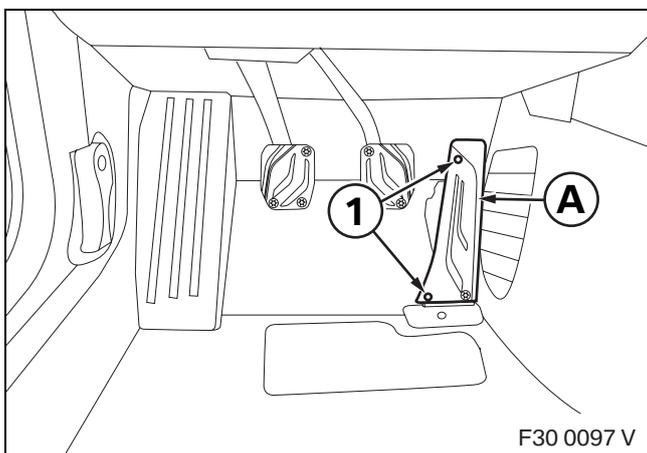
Position M Performance brake pedal rubber facing **C** on the side and place M Performance brake pedal stainless steel facing **E** as shown on the brake pedal (1) and align it appropriately.

Screw Torx screws **F** into place from the front using hexagon nuts **H**.



First place M Performance accelerator pedal stainless steel facing **A** on the upper edge (1) of the accelerator pedal and align it accordingly.

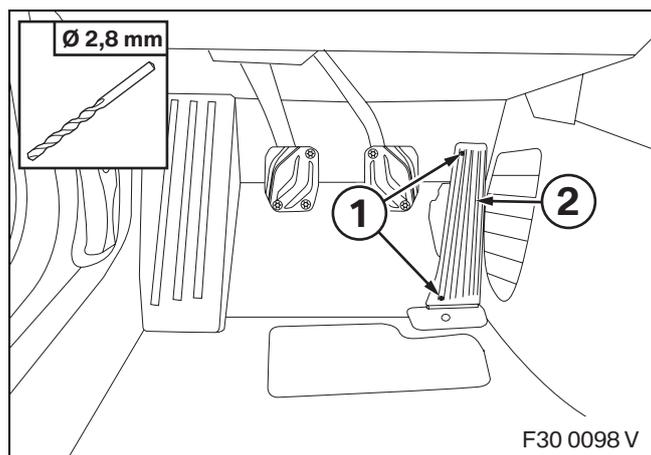
Then align M Performance accelerator pedal stainless steel facing **A** on the right side edge (2) of the accelerator pedal.



Transfer the drill holes (1) from M Performance accelerator pedal stainless steel facing **A** using suitable tools to the accelerator pedal.

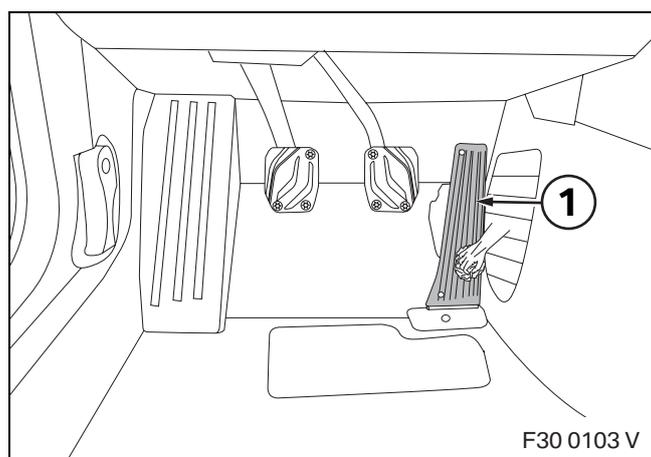
Then remove M Performance accelerator pedal stainless steel facing **A**.

#### 4. Installing the M Performance manual transmission pedal facing



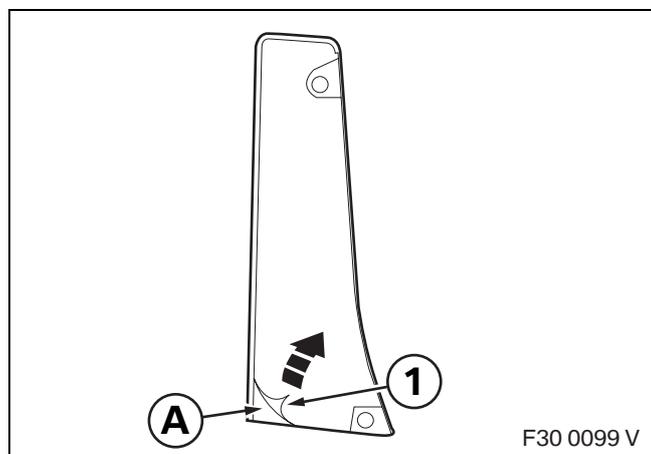
▶ The footwell must be protected with suitable materials against any dirt or soiling. ◀

Drill through the marked positions of the drill holes (1) on the accelerator pedal (2) with a **2.8 mm diameter** drill bit.



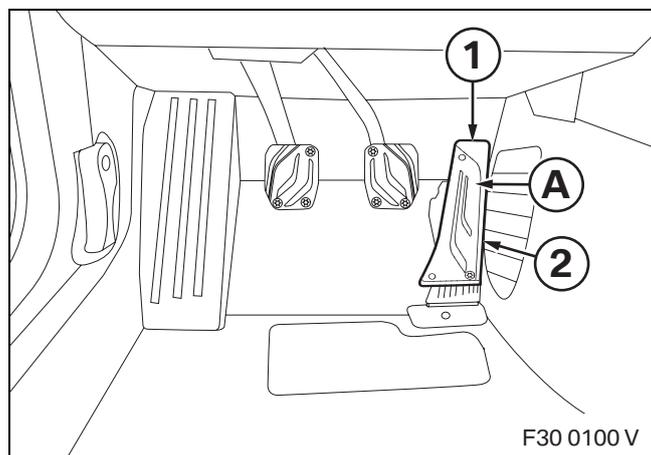
▶ The areas being bonded must be completely dry, clean and free from wax or grease. ◀

Clean the accelerator pedal (1) with suitable agents.



▶ Before removing the adhesive film, the installation of the M Performance accelerator pedal should first be tried out in order to avoid any mistakes when installing. ◀

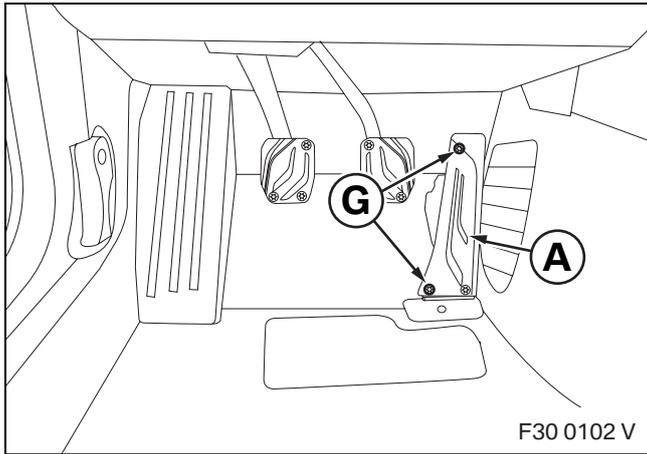
Remove the backing film (1) on the reverse of M Performance accelerator pedal stainless steel facing **A**.



First place M Performance accelerator pedal stainless steel facing **A** on the upper edge (1) of the accelerator pedal and align it accordingly.

Then align M Performance accelerator pedal stainless steel facing **A** on the right side edge (2) of the accelerator pedal.

#### 4. Installing the M Performance manual transmission pedal facing



Subsequently press M Performance accelerator pedal stainless steel facing **A** firmly onto the accelerator and screw into position using Torx screws **G**.

☐ The adhesive strip only becomes fully effective after around 24 hours. ◀