

Service Information

22.09.2014

Technical Campaigns and Special Processes

Retrofit heat protection mat to coolant lines

0011450300

F06 F10 F12 F13 S63T

Situation

The component temperatures near the coolant lines on the exhaust turbocharger are too high. This may cause the hose elements to leak.

Effect

The possibility of leaks may also mean a gradual loss of coolant. If the leaks persist for an extended period, the customer is notified of this via a Check Control message.

Vehicles concerned

F06 F10 F12 F13 S63T

According to VIN selection

Measure

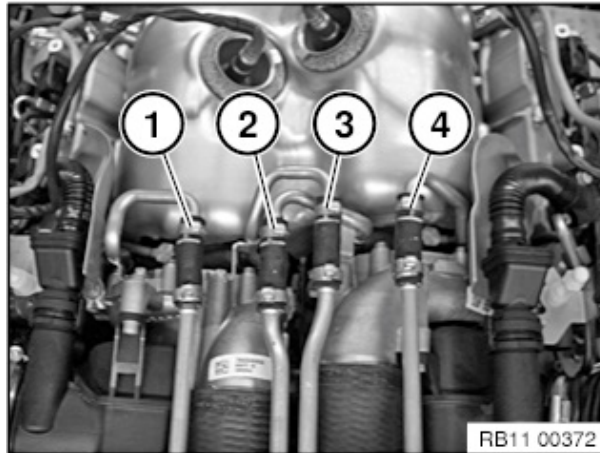
Retrofit heat protection mats to the coolant lines.

Procedure

- To remove the engine cover, see Repair Instructions **RA 11 12 090**.
- Place one heat protection mat around each of the four hose elements of the delivery and return lines and seal them.

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Note:

If there are already clear signs of a leak in the hose elements, also replace the delivery and return lines in accordance with Repair Instructions **RA 11 53 ...**, **Remove and refit/replace the coolant delivery line and coolant return line for the exhaust turbocharger.**

Parts

Part number	Description	Quantity
11 53 7 853 849	Heat guard	4
	Only if a leak has	

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already been found:

11 53 7 844 268	Inlet pipe	1
11 53 7 844 269	Return pipe	1
32 41 1 131 346	Hose clamp	4

Note:

In principle, parts requiring replacement as part of a Technical Campaign are not subject to the PartsClearing process.

Reimbursement

Claims are subject to current warranty terms.

Special defect code: 00 11 45 03 00

Warranty type: 1

Warranty stage: 1

Flat-rate unit number	Description	Labour
00 62 775	Retrofit heat protection mats to the coolant lines	3 FRUs
00 62 776	Retrofit heat protection mats to the coolant lines, replace the delivery and return lines	27 FRUs

Only one of the above job numbers may be quoted for reimbursement purposes.

Note:

The coolant required for topping up to the correct level must be billed at the net price under outside service code 04.

Bayerische Motoren Werke Aktiengesellschaft

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